

# 常用するはめあいの寸法許容差

単位  $\mu\text{m}$

寸法の 区分 (mm)	軸の寸法許容差																		穴の寸法許容差																			
	f			g			h				js			j			k			H				Js				J			K			M				
を越え 以下	f5	f6	f7	g5	g6	g7	h5	h6	h7	h8	js5	js6	js7	j5	j6	j7	k5	k6	k7	H5	H6	H7	H8	Js5	Js6	Js7	Js8	J6	J7	J8	K6	K7	K8	M6	M7	M8		
—	3	-6	-10	-12	-16	-2	-6	-8	-12	0	-4	-6	-10	-14	$\pm 2$	$\pm 3$	$\pm 5$	+2	+4	+6	+4	+6	+10	+14	$\pm 2$	$\pm 3$	$\pm 5$	$\pm 7$	+2	+4	+6	0	0	0	-2	-2	-2	
		-10	-12	-16	-6	-8	-12	-4	-6	-10	-14				-2	-4		0			0								-4	-6	-8	-6	-10	-14	-8	-12	-16	
	3	6	-15	-18	-22	-4	-9	-12	-16	0	-5	-8	-12	-18	$\pm 2.5$	$\pm 4$	$\pm 6$	+3	+6	+8	+6	+9	+13	+18	$\pm 2.5$	$\pm 4$	$\pm 6$	$\pm 9$	+5	+6	+10	+2	+3	+5	-1	0	+2	
			-15	-18	-22	-9	-12	-16	-5	-8	-12	-18				-2	-4	+1				0								-3	-6	-8	-6	-9	-13	-9	-12	-16
	6	10	-19	-22	-28	-5	-11	-14	-20	0	-6	-9	-15	-22	$\pm 3$	$\pm 4.5$	$\pm 7$	+4	+7	+10	+7	+10	+16	+22	$\pm 3$	$\pm 4.5$	$\pm 7$	$\pm 11$	+5	+8	+12	+2	+5	+6	-3	0	+1	
			-19	-22	-28	-11	-14	-20	-6	-9	-15	-22				-2	-5	1				0								-4	-7	-10	-7	-10	-16	-12	-15	-21
	10	14	-24	-27	-34	-6	-12	-17	-24	0	-8	-11	-18	-27	$\pm 4$	$\pm 5.5$	$\pm 9$	+5	+8	+12	+9	+12	+19	+27	$\pm 4$	$\pm 5.5$	$\pm 9$	$\pm 13$	+6	+10	+15	+2	+6	+8	-4	0	+2	
			-24	-27	-34	-14	-17	-24	-8	-11	-18	-27				-3	-6	+1				0								-5	-8	-12	-9	-12	-19	-15	-18	-25
	18	24	-29	-33	-41	-7	-14	-20	-28	0	-9	-13	-21	-33	$\pm 4.5$	$\pm 6.5$	$\pm 10$	+5	+9	+13	+11	+15	+23	+33	$\pm 4.5$	$\pm 6.5$	$\pm 10$	$\pm 16$	+8	+12	+20	+2	+6	+10	-4	0	+4	
			-29	-33	-41	-16	-20	-28	-9	-13	-21	-33				-4	-8	+2				0								-5	-9	-13	-11	-15	-23	-17	-21	-29
	30	40	-36	-41	-50	-9	-18	-25	-34	0	-11	-16	-25	-39	$\pm 5.5$	$\pm 8$	$\pm 12$	+6	+11	+15	+13	+18	+27	+39	$\pm 5.5$	$\pm 8$	$\pm 12$	$\pm 19$	+10	+14	+24	+3	+7	+12	-4	0	+5	
			-36	-41	-50	-20	-25	-34	-11	-16	-25	-39				-5	-10	+2				0								-6	-11	-15	-13	-18	-27	-20	-25	-34
	50	65	-43	-49	-60	-10	-20	-29	-40	0	-13	-19	-30	-46	$\pm 6.5$	$\pm 9.5$	$\pm 15$	+6	+12	+18	+15	+21	+32	+46	$\pm 6.5$	$\pm 9.5$	$\pm 15$	$\pm 23$	+13	+18	+28	+4	+9	+14	-5	0	+5	
			-43	-49	-60	-23	-29	-40	-13	-19	-30	-46				-7	-12	+2				0								-6	-12	-18	-15	-21	-32	-24	-30	-41
	80	100	-51	-58	-71	-12	-24	-34	-47	0	-15	-22	-35	-54	$\pm 7.5$	$\pm 11$	$\pm 17$	+6	+13	+20	+18	+25	+38	+54	$\pm 7.5$	$\pm 11$	$\pm 17$	$\pm 27$	+16	+22	+34	+4	+10	+16	-6	0	+6	
			-51	-58	-71	-27	-34	-47	-15	-22	-35	-54				-9	-15	+3				0								-6	-13	-20	-18	-25	-38	-28	-35	-48
	120	140	-61	-68	-83	-14	-28	-39	-54	0	-18	-25	-40	-63	$\pm 9$	$\pm 12.5$	$\pm 20$	+7	+14	+22	+21	+28	+43	+63	$\pm 9$	$\pm 12.5$	$\pm 20$	$\pm 31$	+18	+26	+41	+4	+12	+20	-8	0	+8	
			-61	-68	-83	-32	-39	-54	-18	-25	-40	-63				-11	-18	+3				0								-7	-14	-22	-21	-28	-43	-33	-40	-55

